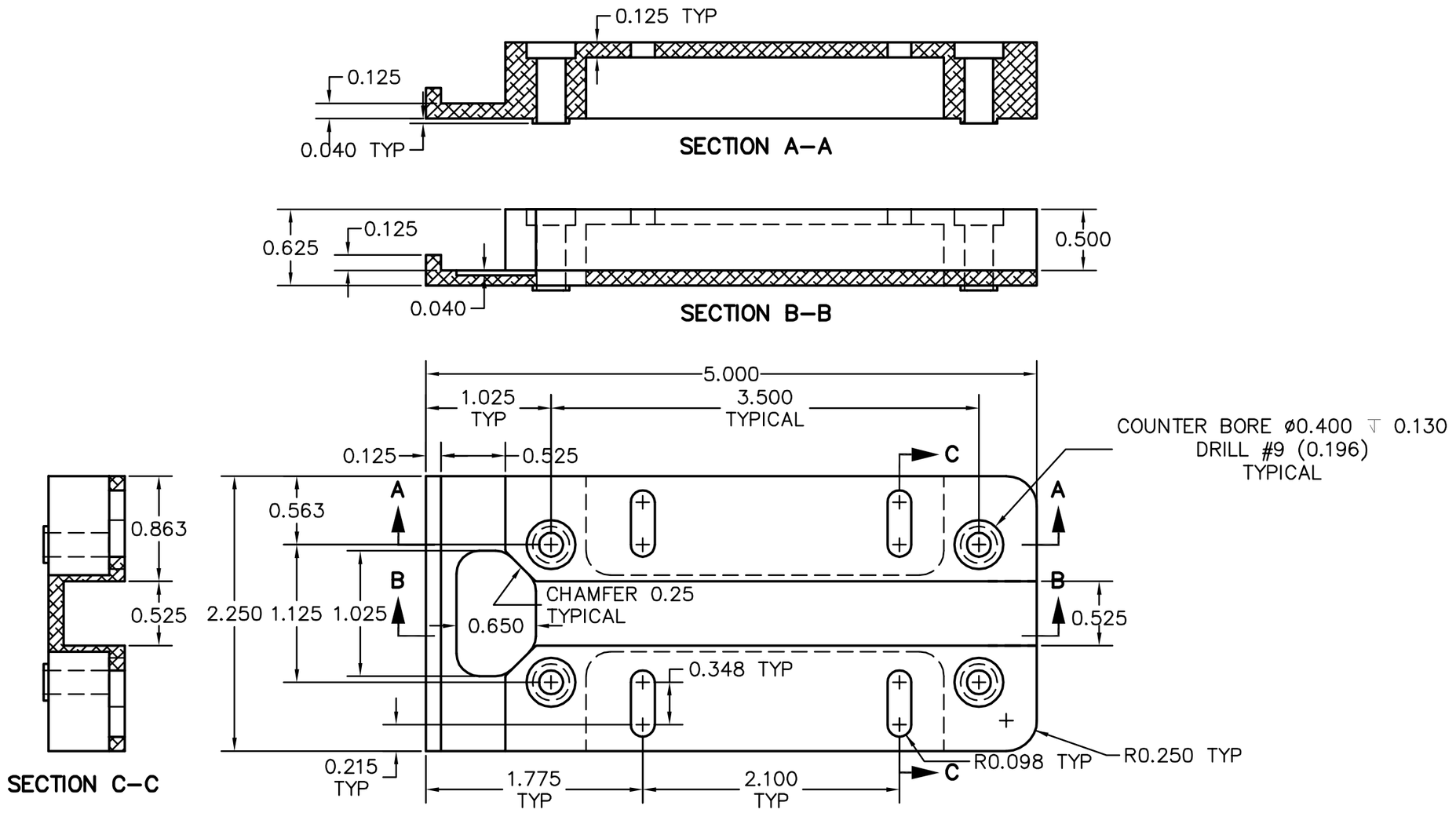
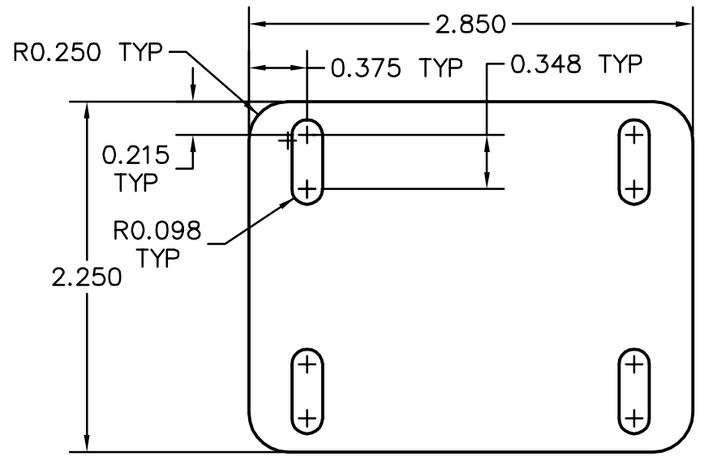
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED; CHAMFER AT INTERSECTION INCREASED;	BJC	29/05/2014
	THREADED HOLE CHANGED TO THROUGH HOLE; ANODIZE FINISH ADDED		



704 38 –01 **BASE, HANGAR WHEEL**

SCALE 1 : 1



704 38 –03 **PLATE, BACKING**

SCALE 1 : 1

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

2. FINISH:
   THOROUGHLY DEGREASE, ALODINE, PRIME AND PAINT ALL ALUMINUM PARTS.
   ALTERNATE: ANODIZE PARTS PER MIL–A–8625F, TYPE III.

PART NO.	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
70438–03	PLATE, BACKING	6061–T651 ALUMINUM SHEET	ASM–QQ–A–250/11	T= 0.13"
70438–01	BASE, HANGAR WHEEL	6061–T6/T651 ALUMINUM BAR	ASM–QQ–A–225/8	T= 0.75"
		6061–T651 ALUMINUM PLATE (ALTERNATE)	ASM–QQ–A–250/11	T= 0.75"

LIST OF MATERIALS

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APPROVALS	DATE
DRAWN: R. RATHWELL	04/01/10
CHECKED: E. BURGOIN	__/__/__

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ON:

DECIMALS	ANGLES
X.XXX ±0.010	±1/2°
X.XX ±0.03	
X.X ±0.1	

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BASKET MODIFICATION
HANGAR WHEEL
PARTS FABRICATION

SCALE: 1:1	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A2	70438	1